



ITEM No.	DRAWING No.	DESCRIPTION	
1	BB018-01	T47 68-73 Drive Side Cup	
2	BB018-02	T47 68-73 Non-drive Side Cup	
3	571806	Stainless Steel Bearing 30mm	
4	BB003-4	30mm Shaft Alloy Seal Ring	
5	BB018-04	T47 Bottom Bracket Spacer - 2.5mm	
6	BB017-03	T47 Centre Tube	
7	OR36X1.5N	36 x 1.5mm O-Ring	
8	BB018-05	Spacer 1mm	





## **CAUTION:** READ THIS BEFORE INSTALLING YOUR BOTTOM BRACKET!

Riding bicycles can be dangerous. These instructions should be read thoroughly before installation. Failure to follow these instructions before installing and using Hope Technology Components can result in severe injury or death.

#### **BOX** CONTENTS

- $\cdot$  1 x Bottom bracket assembly (drive side cup and bearing, non-drive side cup and bearing and centre tube)
- · 2 x Bearing Covers · 3 x 2.5mm Spacer · 2 x 1mm Spacer

### TOOLS REQUIRED

- $\cdot$  30mm BB Tool (HTT0015S)  $\cdot$  19mm Spanner
- · Torque Wrench · Grease

### **HOPE** WARRANTY

All Hope Technology components are covered for two years from original date of purchase against manufacturer defects in material and workmanship. Proof of purchase is required. Product must be returned to the original retailer to process any warranty claim. This warranty does not cover any damage caused through mis-use or failing to comply by the recommendations given in this manual.

This warranty does not affect your statutory rights.

# HOPE TECHNOLOGY (IPCO) Limited

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### **PRELIMINARY CHECKS**

**001\_**Measure your bottom bracket shell and crankset. Check compatibility using the table.

**002\_**It is critical to bearing life that the frame is prepared correctly. Chase threads and face ends of BB shell to ensure they are clean and square.

### **INSTALL** CUPS

**OO1\_**Determine spacers required (see compatibility chart).

OO2\_Apply grease to the BB cups and the frame BB shell. Thread Drive-Side BB cup with centre tube and appropriate spacers anti-clockwise into RH side of frame, by hand initially to ensure threads are not crossed. Using BB tool tighten to 35-40 Nm.

**003**\_Thread Non-Drive BB cup and appropriate spacers (if required) clockwise into LH side of frame and tighten to 35-40 Nm.

**004\_**Locate bearing covers over external face of bearings. A smear of grease will help keep them in place.

### **INSTALL CRANKS**

Follow manufacturer's instructions. **Note:** Hope BB's allow cranks to fit directly in the bearing inner race, not through a plastic bush.

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### **BOTTOM BRACKET** COMPATIBILITY

	BB SHELL TYPE	SPINDLE DIAMETER	BB SHELL WIDTH	FULLY ASSEMBLED OVER BEARING WIDTH	NON-DRIVE SPACER	DRIVE SPACER
1	T47 Thread	30mm	68mm	91mm	1 x 1mm (BB018-05)	1 x 1mm (BB018-05)
2	T47 Thread	30mm	68mm	96.5mm	1 x 2.5mm (BB018-04)	2 x 2.5mm (BB018-04)
3	T47 Thread	30mm	73mm	96.5mm	None	1 x 2.5mm (BB018-04)